

## PROGRAMME / PROGRAM

### 65<sup>th</sup> IFC Portoroz 2025 / 65. IFC Portorož 2025

**Wednesday / Sreda, 17/09/2025**

- 16.30 – 19.30**      **Registration of participants at the Conference reception desk /**  
Prijava udeležencev na recepciji konference
- 17.30**              **Bus transfer from Hotel Slovenia to Piran /** Avtobusni prevoz od  
Hotela Slovenije do Pirana
- 18.00**              **Reception in the garden of the Cultural Center Georgios – in the**  
**church of St. Jurij – With a greeting from the representative of the**  
**County of the Municipality of Piran /** Sprejem na vrtu Kulturnega  
centra Georgios pri cerkvi sv. Jurija s pozdravnim nagovorom  
predstavnika županstva Občine Piran

**Thursday / Četrtek, 18/09/2025**

- 7.30 – further / dalje** **Registration of participants at the Conference reception desk /**  
Prijava udeležencev na recepciji konference

**Thursday / Četrtek, 18/09/2025**

**Hall/Hala**

**Plenary lectures / Plenarna predavanja**

**Cristoforo Colombo**

- 9.30 – 9.45**      **MIRJAM JAN-BLAŽIČ,**  
President / Predsednica Slovenian Foundrymen Society  
**The Opening Address/ Uvodni nagovor**
- 9.45 – 10.15**      **J. J. GONZÁLEZ,** The World Foundry Organization WFO (UK): **Current**  
**situation and cooperative challenges for foundry /** Trenutno stanje  
in kooperativni izzivi za livarstvo
- 10.15 – 10.45**      **M. SCHUMACHER, S. TEWES,** German Foundry Association, BDG (D):  
**Roadmap to greenhouse gas neutrality for the german foundry**  
**industry – four decarbonisation pathways by 2045 /** Načrt za  
nevtalizacijo toplogrednih plinov za nemško livarsko industrijo – štiri poti  
do razogljičenja do leta 2045
- 10.45 – 11.15**      ▶ **P. MRVAR<sup>1</sup>, M. PETRIČ<sup>1</sup>, H. PALKOWSKI<sup>2</sup>, S. KASTELIC<sup>3</sup>, A.**  
**CARRADÓ<sup>4</sup>,** <sup>1</sup>Department of Materials and Metallurgy, Faculty of  
Natural Sciences and Engineering, University of Ljubljana (SI), <sup>2</sup>Institute  
of Metallurgy, Clausthal University of Technology, Clausthal-Zellerfeld,  
(D), <sup>3</sup>TC Livarstvo d.o.o. (SI), <sup>4</sup>Institut de Physique et de Chimie des

▶ Invited Lecture / Vabljen predavatelj

Matériaux de Strasbourg, CNRS UMR, (F): **Gravity, centrifugal and HPDC casting of composed as-cast foam from biodegradable ZnMg1,5 alloy** / Gravitacijsko, centrifugalno in tlačno litje sestavljenih litih biorazgradljivih kovinskih pen iz zlitine ZnMg1,5

11.15 – 11.45

**Break / Odmor**

11.45 – 12.15

► R. DEIKE<sup>1</sup>, I. ADHIWIGUNA<sup>2</sup>, L. ZACHARROPOULS<sup>1</sup>; J. GELDRMANN<sup>1</sup>, R. WARNECKE<sup>3</sup>, <sup>1</sup>University Duisburg-Essen (D), <sup>2</sup> Pt. Zenith Allmart Precisindo, (ID), <sup>3</sup> GKS Gemeinschaftskraftwerk Schweinfurt GmbH (D): **The incinerator bottom ash (iba) is a future sustainable source for ferrous, non-ferrous, and precious metals used in the metallurgical industry** / Pepel iz sežigalnic je trajnostni vir za železove, neželezne in plemenite kovine, ki se uporabljajo v metalurški industriji

12.15 – 12.45

► J.X. ZHOU, X.W. QIAN, X.Y. JI, Y.J. YIN, W. LI, X. SHEN, Y.C. LI, State Key Lab of Material Processing and Die & Mould Technology, Huazhong University of Science and Technology (PRC): **"1+N" digital foundry innovation platform and its applications** / "1+N" Inovativna platforma digitalne livarne in njene aplikacije

12.45 – 13.15

► P. HOFER-HAUSER<sup>1</sup>, M. PAMMER<sup>1</sup>, T.L.S. STOISSER<sup>2</sup>, F. RÖPER<sup>3</sup>, R. GSCHWANDTNER<sup>3</sup>, <sup>1</sup>Technical University of Leoben (AT), <sup>2</sup>SHW AG (D), <sup>3</sup>Austrian Foundry Research Institute (AT): **Rheocasting as a key technology for circular economy in the aluminium foundry** / Rheocastnig kot ključna tehnologija krožne ekonomije v livarnah aluminija

13.15 – 15.00

**Lunch Break / Kosilo**

15.00 – 15.30

► J. MEDVED<sup>1</sup>, M. VONČINA<sup>1</sup>, T. BALAŠKO<sup>1</sup>, J. BURJA<sup>2</sup>, K. GRABNAR<sup>3</sup>, <sup>1</sup> University of Ljubljana, Faculty of Natural Sciences and Engineering, Department for Materials and Metallurgy (SI), <sup>2</sup> Institute of Metals and Technology (SI), <sup>3</sup> Metal Tech Solutions d.o.o. (SI): **Wear resistance of hot-work tool steel with high thermal conductivity in molten aluminium** / Obrabna obstojnost orodnega jekla za delo v vročem z visoko toplotno prevodnostjo v talini aluminija

15.30 – 16.00

M. GAMISCH, Fill Gesellschaft m.b.H. (AT): **Challenges in the machining of large castings** / Izzivi pri mehanski obdelavi velikih ulitkov

16.00 – 16.15

**Break / Odmor**

16.15 – 16.45

F. HOFSTÄTTER, SAG New Technologies GmbH (AT): **Enhancing lightweight automotive components: a comparative analysis of rheocasting and high-pressure die casting** / Izboljšanje lahkih avtomobilskih komponent: Primerjalna analiza rheocastinga in tlačnega litja

16.45 – 17.15

B. KANDUS, M. ŠIFRER, T. VOLGEMUT, SAVENA d. o. o. (SI): **Added value of energy management systems** / Dodana vrednost sistemov upravljanja z energijo

## Thursday Evening / Četrtek večer, 18/09/2025

19.30 Foundrymen night on the coastline opposite Hotel Slovenija / Noč livarjev na obali nasproti Hotela Slovenija

Friday / Petek, 19/09/2025

Hall/Hala

SECTION / SEKCIJA A,

Amerigo Vespucci

Cast Iron, Foundry Techniques and Technology /

Železove litine, livarske tehnike in tehnologije

- 9.00 – 9.20 ► CH. KNEISSL<sup>1</sup>, W. FUNK<sup>1</sup>, DR. E. KASCHNITZ<sup>1</sup>, DR. T. PABEL<sup>1</sup>, HEINZ HOLZER<sup>1</sup>, H. SCHROETTNER<sup>2,3</sup>, H. HAIDER<sup>4</sup>, <sup>1</sup>Austrian Foundry Research Institute (AT), <sup>2</sup>Institute of Electron Microscopy and Nanoanalysis (AT), <sup>3</sup>Graz Centre for Electron Microscopy (AT), <sup>4</sup>OFI Technologie & Innovation GmbH (AT): **3D-MeKuH - optimisation of additive manufacturing characterisation of anisotropy in 3D printed materials** / 3D-MeKuH – Optimizacija aditivne proizvodnje s karakterizacijo anizotropnosti v 3D natisnjenih materialih
- 9.20 – 9.40 Y. YANG, X. DUAN, Hunan Central South Intelligent Equipment Co., Ltd (PRC): **A hybridization of embodied artificial intelligence and digital twin for casting** / Hibridizacija utelešene umetne inteligence in digitalnega dvojčka za litje
- 9.40 – 10.00 ► D. MOLNÁR, H. HUDÁK, J. ERDÉLYI, University of Miskolc (HU): **Development of cast iron materials for automotive brake systems** / Razvoj sive litine za zavorne sisteme v avtomobilski industriji
- 10.00 – 10.15 **Break / Odmor**
- 10.15 – 10.35 A. TEKAVČIČ, J. POKLIČ, J. VRANC, Kovis Livarna d.o.o. (SI): **Development of the foundry sand recycling process in the manufacturing process of components for the railway industry** / Razvoj procesa reciklaže livarskega peska v procesu izdelave komponent za železniško industrijo
- 10.35 – 10.55 C. MUELLER, Laempe Mössner Sinto GmbH (D): **Advantages of casting production with additively manufactured sand cores / molds** / Prednosti proizvodnje ulitkov s peščenimi jedri / formami izdelanimi z aditivno tehnologijo
- 10.55 – 11.15 T. HOF, A. KIRCHNER, HEINRICH WAGNER SINTO MASCHINENFABRIK GmbH (D): **Increasing the efficiency of sand foundries** / Povečanje učinkovitosti livarn, ki uporabljajo peščene mešanice

► Invited Lecture / Vabljen predavatelj

11.15 – 11.30	<b>Break / Odmor</b>
11.30 – 11.50	► E. KOPPENSTEINER, T. PETKOV, Austrian Foundry Research Institute (AT): <b>Reproduction of industrial melting processes on a laboratory scale for process optimization</b> / Reprodukcijska industrijskih talilnih procesov v laboratorijskem merilu za optimizacijo procesov
11.50 – 12.10	B. DAMJANOVIĆ, A. VELIČEVIČ, Kremen d.o.o. (SI): <b>Exploitation and economic viability of underutilized resources of quartz sand in european quarries</b> / Izkoriščanje in ekonomska upravičenost premalo izkoriščenih virov kremenčevega peska v evropskih kamnolomih
12.10 – 12.30	A. ŠUC <sup>1</sup> , U. KLANČNIK <sup>1</sup> , B. KOŠEC <sup>1</sup> , M. AIGNER <sup>2</sup> , M. DROBNE <sup>1</sup> , <sup>1</sup> Valji d.o.o. (SI), <sup>2</sup> Eisenwerk Sulzau-Werfen (AT): <b>Development of a pinch roll with a working layer made of high alloyed cast iron</b> / Razvoj stiskalne valja z delovno plastjo iz visoko legiranega litega železa
12.30 – 12.45	<b>Break/Odmor</b>
12.45 – 13.05	► M. SLOVÁČEK, J. KUBÍČEK, Brno, University of technology (CZ): <b>Casting repairs by welding</b> / Popravila ulitkov z varjenjem
13.05 – 13.25	J. PROHAZKA, J. BENO, SAND TEAM, SPOL. S R.O. (CZ): <b>Practical experiences with inorganic no bake mixtures in iron foundry</b> / Praktične izkušnje z anorganskimi No-bake mešanici v livarni železa
13.50	<b>Conclusion of the Conference With Lunch / Zaključek konference s kosilom</b>

### Friday / Petek, 19/09/2025

#### SECTION / SEKCIJA B:

Non-ferrous Alloys / Neželezove zlitine

#### Hall/Hala

Cristoforo Colombo

9.00 – 9.20	► M. PETRIČ <sup>1</sup> , S. KASTELIC <sup>1</sup> , L. KOŠMERL <sup>1</sup> , B. ŽUŽEK <sup>2</sup> , J. BRCE <sup>1</sup> , P. MRVAR <sup>1</sup> , <sup>1</sup> Faculty of Natural Sciences and Engineering, University of Ljubljana (SI), <sup>2</sup> Inštitut za materiale in tehnologije (SI): <b>Dimensional and mechanical properties of ceramic shells for investment casting</b> / Dimenzijske in mehanske lastnosti keramičnih školjk za precizijsko litje
9.20 – 9.40	► J. LI, Montanuniversität Leoben (AT): <b>Recycling Al-based powders for re-additive manufacturing</b> / Recikliranje praškov na osnovi Al za ponovno aditivno proizvodnjo
9.40 – 10.00	► V. KRUTIŠ, R. ŠTĚPÁN, R. JELÍNEK, A. ZÁDĚRA, Brno University of Technology (CZ): <b>Analysis of parameters affecting fluidity for Al thin-walled castings in the investment casting technology</b> / Analiza parametrov, ki vplivajo na livnost Al tankostenskih ulitkov pri precizijskem litju
10.00 – 10.15	<b>Break / Odmor</b>

► Invited Lecture / Vabljen predavatelj

10.15 – 10.35	► Y.Z. CHEN <sup>1,2</sup> , F. LIN <sup>1</sup> , C. LI <sup>1,2</sup> , J. WAN <sup>1</sup> , J.Y. WANG <sup>2</sup> , Z.Q. LIU <sup>2</sup> , Y.Y. WANG <sup>2</sup> , <sup>1</sup> State Key Lab of Solidification Processing, Northwestern Polytechnical University (PRC), <sup>2</sup> Suzhou Yunjing Metal Technology Co., Ltd. (PRC): <b>Hot work steels for additive manufacture and additive manufacturing of high pressure die casting die inserts</b> / Jekla za delo v vročem za aditivno proizvodnjo in aditivno proizvodnjo vložkov za tlačno litje
10.35 – 10.55	J. ARBEITER, N. NEMEC, A. DEZHURNOV, B. TOLAR, LTH Castings d.o.o. (SI): <b>Influential factors on the mechanical properties of aluminum high-pressure die castings</b> / Vplivni faktorji na mehanske lastnosti aluminijevih tlačnih ulitkov
10.55 – 11.15	► R. RUDOLF <sup>1,2</sup> , P. MAJERIČ <sup>1,2</sup> , V. LAZIĆ <sup>3</sup> , <sup>1</sup> University of Maribor, Faculty of Mechanical Engineering, (SI), <sup>2</sup> Zlatarna Celje d.o.o. (SI) <sup>3</sup> Clinic for Prosthodontics, School of Dental Medicine, University of Belgrade (SRB): <b>State of the art and development of gold dental alloys</b> / Stanje tehnike in razvoj zlatih dentalnih zlitin
11.15 – 11.30	<b>Break / Odmor</b>
11.30 – 11.50	► H. Z. FANG, X. K. YANG, L. Y. ZHOU, K. X. LI, J. S. LIANG, School of Materials Science and Engineering, Harbin Institute of Technology (PRC): <b>Lamellar orientation control and mechanical property optimization of TiAl alloy</b> / Nadzor orientacije lamel in optimizacija mehanskih lastnosti zlitine TiAl
11.50 – 12.10	U. KOVAČEC <sup>1</sup> , F. ZUPANIČ <sup>2</sup> , T. BONČINA <sup>2</sup> , <sup>1</sup> Impol d.o.o (SI), <sup>2</sup> University of Maribor (SI): <b>Melt refining of wrought aluminium alloys with increased fractions of external scrap</b> / Rafinacija talno preoblikovalnih aluminijevih zlitin s povečanim deležem po-potrošniških surovin
12.10 – 12.30	► Z. ZOVKO BRODARAC <sup>1</sup> , F. KOZINA <sup>1</sup> , M. PAPEŠ <sup>2</sup> , S. LAZIĆ <sup>3</sup> , <sup>1</sup> University of Zagreb Faculty of Metallurgy, Sisak (CRO), <sup>2</sup> Ministry of Finance, Customs Administration, Customs Office Sisak (CRO), <sup>3</sup> CIAL d.o.o. Sisak (CRO): <b>Solidification modeling and corrosion behavior of recycled aluminium De-OX alloy</b> / Modeliranje strjevanja in korozijske lastnosti reciklirane aluminijeve zlitine De-OX
12.30 – 12.45	<b>Break / Odmor</b>
12.45 – 13.05	A. STONE, MAXImolding! Technology GmbH (D): <b>CCDC2.0: from chips to parts with MAXImolding reactor attachment to cold chamber die casting machine</b> / CCDC2.0: od granulata do izdelka z MAXImolding reaktorjem dodanim na hladno komorni tlačni stroj
13.05 – 13.25	► R. CHEN, S. SUN, Y. LI, J. HAO, X. XUE, H. FANG, School of Materials Science and Engineering, Harbin Institute of Technology (PRC): <b>Multiscale simulation design and preparation of ultra-high strength and toughness titanium alloy</b> / Večstopenjska simulacijska zasnova in priprava titanove zlitine ultra visoke trdnosti in žilavosti
13.25 – 13.45	► G. GYARMATI, J. ERDÉLYI, University of Miskolc (HU): <b>Ductility improvement of Al-5Mg-2Fe alloy by melt treatment with a custom</b>

**flux mixture** / Izboljšanje duktilnosti zlitine Al-5Mg-2Fe z obdelavo taline s posebno mešanico talila

13.50 **Conclusion of the Conference With Lunch / Zaključek konference s kosilom**

**Friday / Petek, 19/09/2025**

**Hall/Hala**

**SECTION C / SEKCIJA C:**

**Fernand de Magellan**

**Young Lecturers and Researchers**

**9.00 – 9.20** M. BALANT<sup>1</sup>, R. RUDOLF<sup>2,3,4</sup>, T. VUHERER<sup>2</sup>, <sup>1</sup>Starkom (SI), <sup>2</sup>University of Maribor (SI), <sup>3</sup>Zlatarna Celje (SI), <sup>4</sup>Pomurje Science and Innovation Centre (SI): **Characterization of Al-alloy EN AW-5454 intended for laser hybrid welding** / Karakterizacija Al-zlitine EN AW-5454 namenjene za lasersko hibridno varjenje

**9.20 – 9.40** L. HAJAS, D. MOLNÁR, G. GYARMATI, University of Miskolc (HU): **Development of a Zr-containing grain refining flux and its effect on the properties of an AlSi10Mg casting alloy** / Razvoj talila, ki vsebuje Zr za udrobnevanje in njegov vpliv na lastnosti livarske zlitine AlSi10Mg

**9.40 – 10.00** X.X. YANG, P. YU, X.Y. JI, W.H. ZHOU, M.J. HOU, X.M. TU, Y.J. YIN, J.X. ZHOU, National Key Laboratory of Materials Forming and Die Technology, Huazhong University of Science and Technology (PRC): **Defect prediction in titanium alloy casing castings via data-simulation integration** / Napovedovanje napak v ulitkih ohišij iz titanovih zlitin z integracijo simulacije podatkov

**10.00 – 10.15** **Break / Odmor**

**10.15 – 10.35** G. IUREVA<sup>1</sup>, J. PÖLZL<sup>1</sup>, T. HÖSELE<sup>1</sup>, M. PAMMER<sup>1</sup>, P. HOFER-HAUSER<sup>1</sup>, A. HAEMMERLE<sup>2</sup>, P. PROKOP<sup>2</sup>, J. LI<sup>1</sup>, <sup>1</sup> Technical University of Leoben (AT), <sup>2</sup>Neuman Aluminium GmbH (AT): **Laboratory-scale direct chill casting of recycled 6082 aluminium alloy** / Laboratorijsko kontinuirno litje reciklirane aluminijeve zlitine 6082

**10.35 – 10.55** L. KRESNIK<sup>1</sup>, P. MAJERIČ<sup>1,2</sup>, R. RUDOLF<sup>1,2,3</sup>, <sup>1</sup>Faculty of Mechanical Engineering, University of Maribor (SI), <sup>2</sup>Zlatarna Celje d.o.o. (SI), <sup>3</sup>Pomurje science and innovation centre (SI): **Study of high-frequency signal losses in printed circuits fabricated with gold nanoparticles** / Študija izgub visokofrekvenčnih signalov v tiskanih vezjih pripravljenih z nanodelci zlata

**10.55 – 11.15** V. NYESTE, D. MOLNÁR, V. MERTINGER, University of Miskolc (HU): **Effect of parameter changes for local squeezing and mechanical**

Friday / Petek, 19/09/2025

Timetable of Poster Presentations / Urnik posterskih predstavitev

HALL / HALA: James Cook,

In front of the poster place / Pred panojem za posterje

- 9.15 – 9.30 D. B. KARUNAKAR<sup>1</sup>, T. MATHEW<sup>2</sup>, <sup>1</sup>Indian Institute of Technology Roorkee (IN), <sup>2</sup>COER University, Roorkee (IN): **Evaluation of 3D printed polymer patterns coated with nanofluids for the rapid investment casting process** / Analiza 3D-natisnjenih polimernih vzorcev, prevlečenih z nanotekočinami, za precizijsko litje
- 9.30 – 9.45 Y.X. WANG<sup>1,2</sup>, Y.C. LI<sup>3</sup>, Z.F. HE<sup>4</sup>, P.W. WAN<sup>5</sup>, J.X. ZHOU<sup>3</sup>, <sup>1</sup>China Academy of Machinery Shenyang Research Institute of Foundry Co., Ltd. (PRC), <sup>2</sup>Foundry Institution of China Mechanical Engineering Society (PRC), <sup>3</sup>State Key Laboratory of Materials Processing and Die & Mould Technology, Huazhong University of Science & Technology (PRC), <sup>4</sup>Clariant Chemical Technology (Shanghai) Co., Ltd. (PRC), <sup>5</sup>School of Mechanical and Electrical Engineering, Wuhan Institute of Technology (PRC): **Overview of research and application technology of molding materials presented at the 75th World Foundry Congress** / Pregled raziskav in tehnologij formarskih materialov, predstavljenih na 75. svetovnem livarskem kongresu
- 9.45 – 10.00 R. DAŃKO<sup>1</sup>, A. KMITA<sup>2</sup>, P. MALINOWSKI<sup>1</sup>, A. MALINOWSKA<sup>1</sup>, <sup>1</sup>AGH University of Krakow, Faculty of Foundry Engineering (PL), <sup>2</sup>AGH University of Krakow, Academic Centre for Materials and Nanotechnology (PL): **Reducing foundry emissions through innovative molding technologies: Green Casting LIFE project findings** / Zmanjševanje emisij v livarnah z inovativnimi tehnologijami litja: ugotovitve projekta Green Casting LIFE
- 10.15 – 10.30 B. SARAC<sup>1</sup>, E. SHARIFIKOLOUEI<sup>2</sup>, Y. ZHENG<sup>3</sup>, P. HOFER-HAUSER<sup>1</sup>, <sup>1</sup>Institute of Casting Research, Montanuniversität Leoben (AT), <sup>2</sup>Center for Translational Research on Autoimmune and Allergic Diseases - CAAD, Department of Health Sciences, Università del Piemonte Orientale UPO (IT), <sup>3</sup> Key Laboratory of Polar Materials and Devices, Department of Electronics, East China Normal University (PRC): **Amorphous and nanocrystalline stainless steel microfibers: enhanced mechanical properties and corrosion resistance for advanced applications** / Amorfnna in nanokristalna mikrovlakna iz nerjavečega jekla: izboljšane mehanske lastnosti in odpornost proti koroziji za napredne aplikacije
- 10.30 – 10.45 S. KASTELIC<sup>1,2</sup>, A. MAHMUTOVIĆ<sup>2</sup>, M. PETRIČ<sup>1</sup>, P. MRVAR<sup>1</sup>, <sup>1</sup>Univerza v Ljubljani, Naravoslovnotehniška fakulteta (SI), <sup>2</sup>TC Livarstvo d.o.o. (SI): **Optimization of casting based on numerical simulation and the use of a tungsten core** / Optimizacija litja na podlagi numeričnega izračuna in uporabe volframovega jedra

<b>10.45 – 11.00</b>	T. DREVENŠEK <sup>1</sup> , N. VALENČIČ <sup>1</sup> , D. VUGA <sup>1</sup> , M. MAKAROVIČ <sup>1</sup> , B. PERKO <sup>1</sup> , N. BALANTIČ <sup>1</sup> , M. VONČINA <sup>1</sup> , T. BALAŠKO <sup>1</sup> , S. KORES <sup>2</sup> , <sup>1</sup> Univerza v Ljubljani, Naravoslovnotehniška fakulteta, Oddelek za materiale in metalurgijo (SI), <sup>2</sup> TALUM d.d. (SI): <b>Optimisation of heat treatment to achieve high mechanical properties of an AlSi10MgMn alloy product for e-mobility</b> / Optimizacija toplotne obdelave za doseg visokih mehanskih lastnosti izdelka iz zlitine AlSi10MgMn za e-mobilnost
<b>11.00 – 11.15</b>	J. BOROWIECKA-JAMROZEK, Kielce University of Technology (PL): <b>The effect of addition of the natural zeolite on the microstructure and mechanical properties of sintered iron matrix composite</b> / Vpliv dodatka naravnega zeolita na mikrostrukturo in mehanske lastnosti sintranih kompozitnih materialov s kovinsko matriko
<b>11.30 – 11.45</b>	J. KASIŃSKA, Kielce University of Technology (PL): <b>The role of rare earth metals in shaping alloy properties for defense and industrial applications</b> / Vloga redkih zemeljskih kovin pri oblikovanju lastnosti zlitin za obrambne in industrijske namene
<b>13.30</b>	<b>Conclusion of the Conference With Lunch / Zaključek konference s kosilom</b>